



# SOAP BOX DERBY®



## Masters Car Plans

Optional Rear Plate Mounting - Rear Bottom Plate Assembly

# General Guidelines

1. Only International Soap Box Derby axle mounting plates, hex head bolts can be used.
2. Painting is not allowed on any ISBD issued part or surface on the inside of the car. Exception is weights.
3. The bottom plate only, on the inside of the car, may be epoxied to the top side of the floorboard.
4. No drilling of holes in mounting plate will be allowed.
5. NOTE: Beginning with 2019-2020 racing season (August 1, 2019) epoxy will no longer be allowed to be used on the front and rear mounting plates.
6. No painting, polishing or surfacing of the plate is allowed.

# Assembly Plans

1. Remove all elevator bolts from rear mounting plates.
2. NOTES: Beginning with 2019-2020 racing season (August 1, 2019) epoxy will no longer be allowed to be used on the front and rear mounting plates.
3. Take optional rear bottom mounting plate (logo visible) and place on the bottom of the floorboard.
4. Insert two 3 inch hex head bolts through the plate into the floorboard towards the front of the car. See photo 1
5. Insert four 3 1/2 inch hex head bolts into the remaining mounting holes. See photo 1
6. Once step 5 is complete, to finish assembling rear mounting plates, refer to 3.1 in the Master Car Plans.

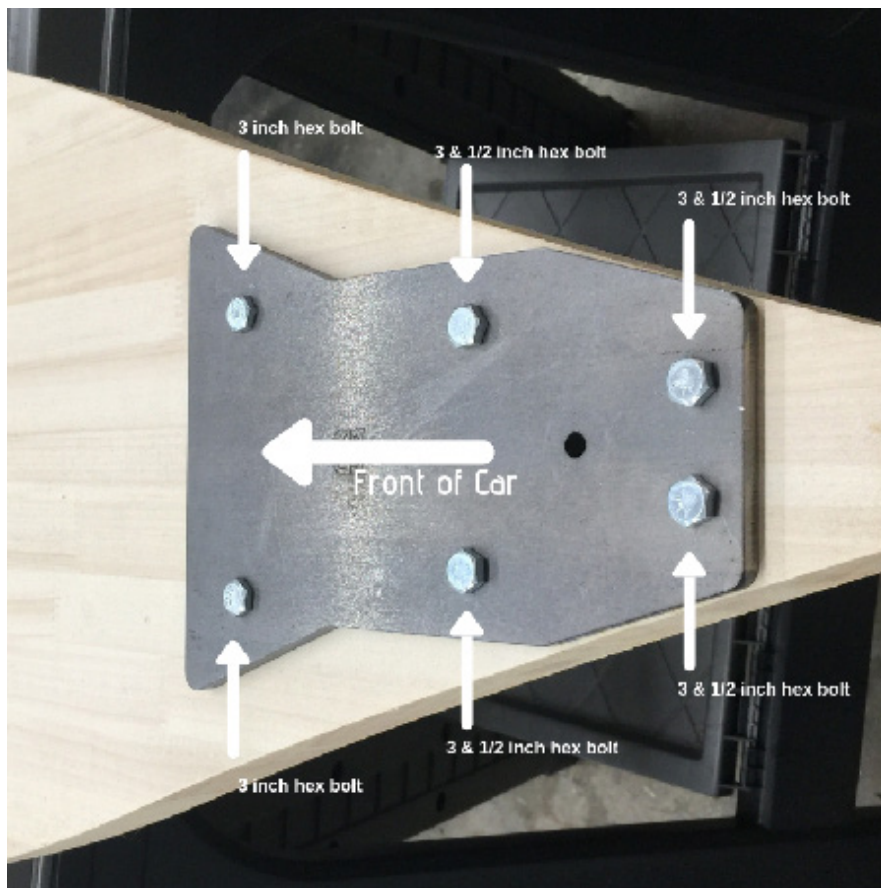


Photo 1